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Claims

- 1 Crystalline\salts of 5-methyl-(6R,S)-, -(6S)- and -(6R)-tetrahydrofolic acid.
- 5 2 Crystalline salts of 5-methyl-(6S)- and -(6R)-tetrahydrofolic acid.
 - 3 The crystalline calcium salt of 5-methyl-(6S)- and -(6R)-tetrahydrofolic acid.
 - 4 The crystalline calcium salt of 5-methyl-(6S)-tetrahydrofolic acid with 2 theta values of 6.5, 13.3, 16.8 and 20.1.
 - The crystalline calcium salt of 5-methyl-(6S)-tetrahydrofolic acid with 2 theta values of 5.3, 6.9, 18.7 and 21.1.
- 15 6 The crystalline calcium salt of 5-methyl-(6S)-tetrahydrofolic acid with 2 theta values of 6.8, 10.2, 15.4 and 22.5.
 - 7 The crystalline calcium salf of 5-methyl-(6S)-tetrahydrofolic acid with 2 theta values of 6.6, 15.9, 20.2 and 22.5.
 - A method of producing crystalline salts of 5-methyl-(6R,S)-, -(6S)- and 5-methyl-(6R)-tetrahydrofolic acid,\characterised in that salts of 5-methyl-(6R,S)-, -(6S)- or -(6R)-tetrahydrofolic acid are crystallised from a polar medium after thermal treatment.
 - 9 A method according to claim 8, characterised in that crystallisation is effected after thermal treatment at a temperature above 60°C.
 - A method according to claim 6, characterised in that crystallisation is effected after thermal treatment at a temperature above 85°C.

A method according to claim 8, sharacterised in that-crystallisation is effected from a solution

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A method according to claim 8, characterised in that crystallisation is effected from a suspension.

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A method according to claims or 12, characterised in that crystallisation is effected from water or from a mixture of water and an organic solvent which is miscible with water.

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- 14 The use of crystalline salts of 5-methyl-(6S)- or -(6R)-tetrahydrofolic acid as constituent for the production of drugs or as a food additive.
- 15 Preparations containing crystalline salts of 5-methyl-(6S)- or -(6R)-tetrahydro-



Table 1: Crystalline calcium salt of 5-methyl-(6S)-tetrahydrofolic acid (Type I)

Diffractometer : Transmission Monochromator : Curved Ge(111) : 1.540598 Cu Wavelength Detector : Linear PSD : Debye-Scherrer / Moving PSD / Fixed omega Scan Mode 2Theta scan Peak search parameters : Expected halfwidth : .150 2.5 Significance level: Peak height level 10 Imax = 765] Peaklist [Range 1 : 2Theta = 5.000 34.980 .020 h k FWHM 2Theta I(rel) I(abs) D 13.474630 6.5544 100.0 755 .2200 .1600 9.8420 18.5 140 8.979750 .1600 153 6.936035 12.7526 20.3 13.2786 38.3 289 .0800 6.662427 .1200 6.497896 222 13.6164 29.4 142 .0200 6.323596 13.9935 18.8 106 .0400 6.148863 14.3933 14.0 14.8352 15.5 117 .1200 5.966675 .2200 5.593548 15.8309 27.5 208 16.5006 19.7 149 .1127 5.368022 .2000 42.5 321 5.282104 16.7709 17.8044 23.6 178 .1800 4.977751 .2800 247 18.9782 32.7 4.672452 263 .0800 4.411916 20,1102 34.8 258 .2600 4.257688 20.8467 34.2 23.6360 13.3 100 .0400 3.761157 .1400 3.699455 24.0361 22.3 168 112 .1000 25.0037 14.8 3.558431 .1400 159 3.439070 25.8864 21.0 27.2283 22.1 167 .2800 3.272550 .1400 129 3.218939 27.6907 17.0 .0800 28.3931 17.2 130 3.140884 .1000 3.013536 105 29.6198 13.9 31.0991 15.1 114 .0200 2.873482 125 .0200 2.782802 32.1395 16.6

20.2

15.4

152

116

.0600

.1127

32.4748

32.9858

2.754830

2.713309



Table 2: Crystalline calcium salt of 5-methyl-(6S)-tetrahydrofolic acid (Type II)

Diffractometer : Transmission Curved Ge (111) Monochromator : : 1.540598 Cu Wavelength : Linear PSD Detector : Debye-Scherrer / Moving PSD / Fixed omega Scan Mode 2Theta scan Peak search parameters : Expected halfwidth : .150 2.5 Significance level : Peak height level 10 Peaklist [Range 1 : 2Theta = 5.000 34.980 .020 Imax = 526] I(rel) I(abs) FWHM D 2Theta .2600 6.9434 100.0 517 12.720530 .2400 29.4 152 8.508053 10.3891 6.631466 19.6 101 .1200 13.3409 368 .2200 71.2 5.863504 15.0461 15.8696 .0800 5.580025 27.8 144 220 .1400 17.6854 42.5 5.010988 .1400 18.7434 53.6 277 4.730443 184 .0400 4.215807 21.0561 35.5 .3600 3.943879 22.5263 38.8 201 .0200 128 24.8368 24.8 3.581969 .0400 3.493985 25.4726 29.6 153

22.7

26.9212

3.309171

117

.0200



2.609572

34.3369

Table 3: Crystalline calcium salt of 5-methyl-(6S)-tetrahydrofolic acid (Type III)

```
Diffractometer : Transmission
Monochromator
                : Curved Ge (111)
                   1.540598 Cu
Wavelength
                 •
                 : Linear PSD
Detector
                 : Debye-Scherrer / Moving PSD / Fixed omega
Scan Mode
2Theta scan
  Peak search parameters : Expected halfwidth :
                                                       .150
                                                        2.5
                               Significance level
                                                   .
                               Peak height level
                                                         10
Peaklist [ Range 1 : 2Theta = 5.000 34.980 .020
                                                       Imax = 817]
                                      I(abs)
                                                EWHM
                                                              k
                                                                  1
                            I(rel)
        D
                  2Theta
                  6.8289
                            100.0
                                        786
                                               .1200
  12.933490
                                               .0400
  11.036740
                  8.0043
                             18.9
                                        149
                                               .1000
    9.945525
                  8.8842
                             18.4
                                        145
                                         98
                                               .0796
    8.877709
                             12.4
                  9.9554
                             49.6
                                        390
                                               .1000
    8.640580
                 10.2293
                                               .1000
    7.873330
                 11.2292
                              6.4
                                         50
                              7.6
                                         59
                                               .0800
                 12.3799
    7.144004
                                               .1000
                                        159
                 12.7295
                             20.3
    6.948557
                 13.2835
                             10.1
                                         80
                                               .0400
    6.659956
                                               .0200
                                         60
                 13.6834
                              7.6
    6.466239
                 14.0349
                             37.6
                                        296
                                               .1000
    6.305060
                             16.4
                                        129
                                               .0400
    6.154434
                 14.3802
    6.057193
                 14.6123
                             15.3
                                         121
                                               .0600
                                               .1000
                                         139
    5.920458
                 14.9517
                             17.6
                 15.4285
                             48.9
                                         385
                                               .1000
    5.738533
                                               .1000
                             30.3
                                         238
    5.530167
                 16.0136
    5.322477
                 16.6428
                             18.1
                                         143
                                                .0600
                                         372
                                               .0800
                             47.4
    5.245302
                 16.8894
                                                .0796
                                         164
    5.154604
                 17.1888
                             20.9
    5.038273
                 17.5888
                             30.8
                                         242
                                                .1000
                                                .0796
                 17.7945
                              10.7
                                          84
    4.980502
                                                .1200
                              31.6
                                         248
     4.759336
                 18.6286
                                                .0796
                              24.3
                                         191
    4.702846
                 18.8544
                                         122
                                                .0800
                 19.3827
                              15.6
     4.575841
                                                .1000
     4.478961
                 19.8061
                              25.9
                                         204
                              48.1
                                         378
                                                .1000
     4.377158
                  20.2716
                                                .0796
     4.309006
                              11.9
                                          93
                  20.5957
                                         246
     4.242777
                  20.9207
                              31.3
                                                .0800
                                                .0200
                              10.3
                                          81
                  21.9207
     4.051441
                                                .1200
                              67.8
                                         533
     3.940356
                  22.5467
                  23.5010
                              12.4
                                          98
                                                .0400
     3.782452
                                          75
                                                .0200
     3.609291
                  24.6458
                               9.5
                              27.0
                                         212
                                                .2000
     3.523157
                  25.2582
                                         341
                                                .0800
                  25.7205
                              43.4
     3.460874
                  26.1223
                              12.4
                                          98
                                                .0796
     3 408545
                                         127
                                                .2000
     3.341048
                  26.6596
                              16.1
                  27.2196
                              28.4
                                         223
                                                .1400
     3.273575
                                                .0200
                                          99
     3.188038
                              12.6
                  27.9645
                  28.2168
                              12.5
                                          98
                                                .0400
     3 160110
                                          118
                                                .0800
     3.103472
                  28.7427
                              15.0
                                                .0600
                               13.9
                                          109
     3.052658
                  29.2317
                               27.7
                                          218
                                                .1400
     3.017419
                  29.5808
                                                .1200
                  30.0621
                               10.6
                                          83
     2.970195
                                          109
                                                 .0200
     2.921067
                  30.5800
                               13.9
                                9.6
                                           76
                                                 .0796
     2.899222
                  30.8161
                                                .0400
                                           75
     2.870572
                  31.1314
                                9.6
                               11.0
                                           86
                                                 .0200
     2.830661
                  31.5817
                                                 .0400
                                           90
      2.758126
                  32.4349
                               11.3
                               13.2
                                          104
                                                 .0600
      2.733265
                  32.7382
                                          108
                                                 .0800
      2.695836
                  33.2058
                               13.7
                               11.7
                                                 .1000
                                           92
      2.660160
                  33.6643
                                9.2
                                           72
```





Table 4: Crystalline calcium salt of 5-methyl-(6S)-tetrahydrofolic acid (Type IV)

Monochromator : Curved Ge (111) 1.540598 Cu . Wavelength : Linear PSD Detector : Debye-Scherrer / Moving PSD / Fixed omega Scan Mode 2Theta scan .150 Peak search parameters : Expected halfwidth : Significance level 2.5 Peak height level 10 1 Peaklist [Range 1 : 2Theta = 5.000 34.980 .020 Imax = 473 1I(rel) I (abs) FWHM 1 D 2Theta . 1600 97.7 446 13.398610 6.5916 6.8307 100.0 457 .0915 12.930100 .0800 88 8.0069 19.2 11.033220 .1200 8.8776 16.7 76 9.952926 116 .1600 25.5 8.912272 9.9167 .0800 8.626970 10.2455 48.9 171 .1000 6.931997 12.7600 37.4 .1200 13.3000 39.7 181 6.651761 150 .0800 13.6127 32.8 6,499623 .1600 6.309299 14.0254 47.0 215 25.1 115 .1200 14.3641 6.161306 .1000 124 5.917463 14.9593 27.0 49.8 227 .0800 5.736254 15.4347 .1600 15.9724 36.7 168 5.544314 284 .2400 5.255854 16.8553 62.1 135 .0915 5.172075 17.1303 29.5 17.5978 37.0 169 .1200 5.035719 .0400 17.8006 31.3 143 4.978813 186 .1000 40.7 4.758441 18.6321 210 .0915 18.9112 46.0 4.688853 19.3757 29.5 135 .0915 4.577465 .1000 162 4.479376 19.8043 35.5 20.2410 63.6 290 .1200 4.383704 59.5 272 .1400 4.246196 20.9037 21.7216 19.7 90 .0200 4.088125 .1400 288 3.941748 22.5386 62.9 128 .0460 27.9 3.778991 23.5229 .1000 139 3.696576 24.0551 30.5 25.2537 35.6 163 .2400 3.523769 .0800 204 25.7295 44.7 3.459683 28.7 131 .0200 3.338511 26.6803

45.5

23.6

25.9

34.4

21.9

18.4

28.5

25.6

17.4

27.2206

28.4446

28.6985

29.5681

30.5589

31,4249

32.5408

32.9804

33.6246

34.2838

3.273450

3.135320

3.108154

3.018687

2.923031

2.844431

2.749393

2.713739

2.663207

2.613490

Diffractometer : Transmission

.1000

.0600

.0200

.1400

.0200

.0200

.1200

.0200

.0600

.0200

208

108

118 157

100

84

130

117

90

80